



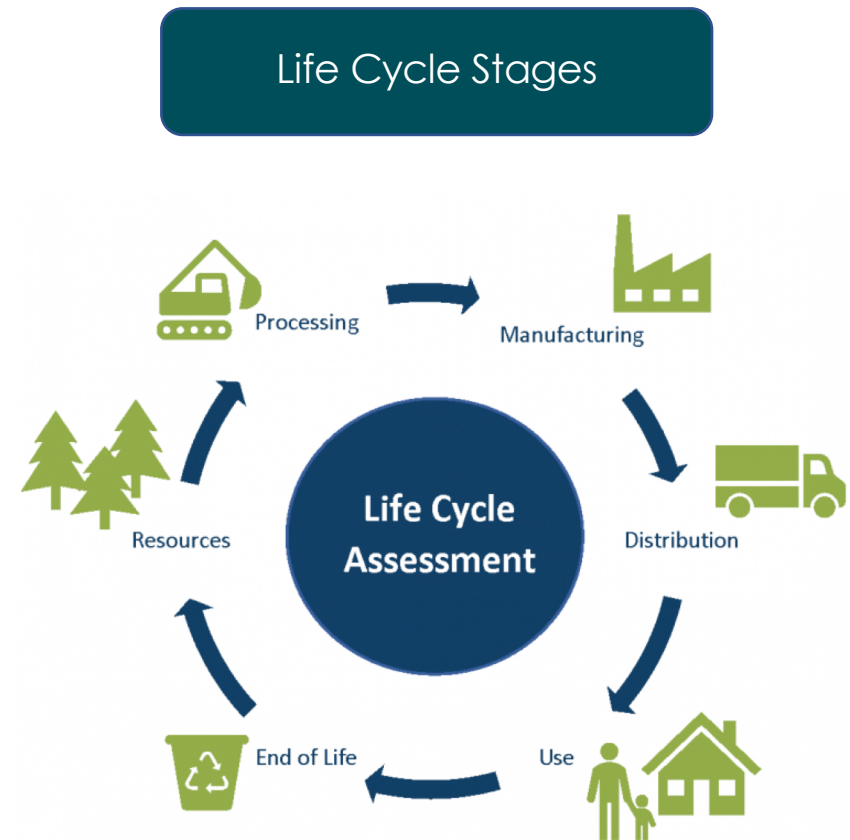
Embodied Carbon: WB-LCA Methodology

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11/18/20

Overview

Life Cycle Assessment (LCA) is used as a tool to assess the environmental impacts of a product, process or activity throughout its life cycle; from the extraction of raw materials through to manufacturing, transport, use, and disposal.



Types of LCAs

EPDs

Life cycle assessment of a product (cradle to gate).

Whole Building LCA

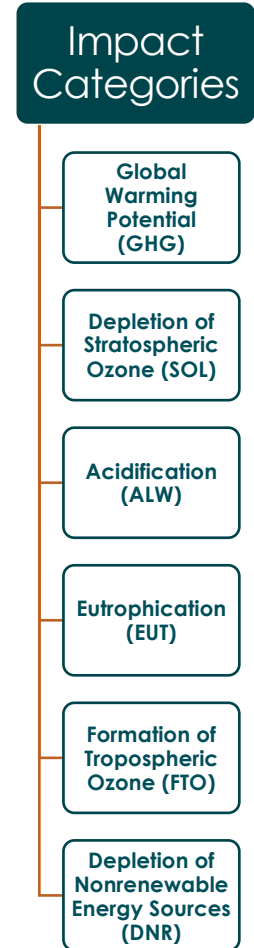
Assessment that uses EPDs for all products included in a building (focus on structure and enclosure) to quantify impact (cradle to grave).

Product EPDs are the building blocks of a whole building LCA.

Goals

LEED v4.1 Whole-Building LCA Requirements

Path	Point(s)	Criteria
Path 1	1	Conduct an LCA of the project's structure and enclosure.
Path 2	2	Path 1 + at least 5% reduction in three (3) impact categories
Path 3	3	Path 1 + at least 10% reduction in three (3) impact categories
Path 4	4	Path 3 + 20% reduction for global warming potential + incorporate building reuse and/or salvage materials
All projects achieving Paths 2, 3, or 4		GHG must be one of the three impact categories met No impact category assessed as part of the life-cycle assessment may increase by more than 5% compared with the baseline building.



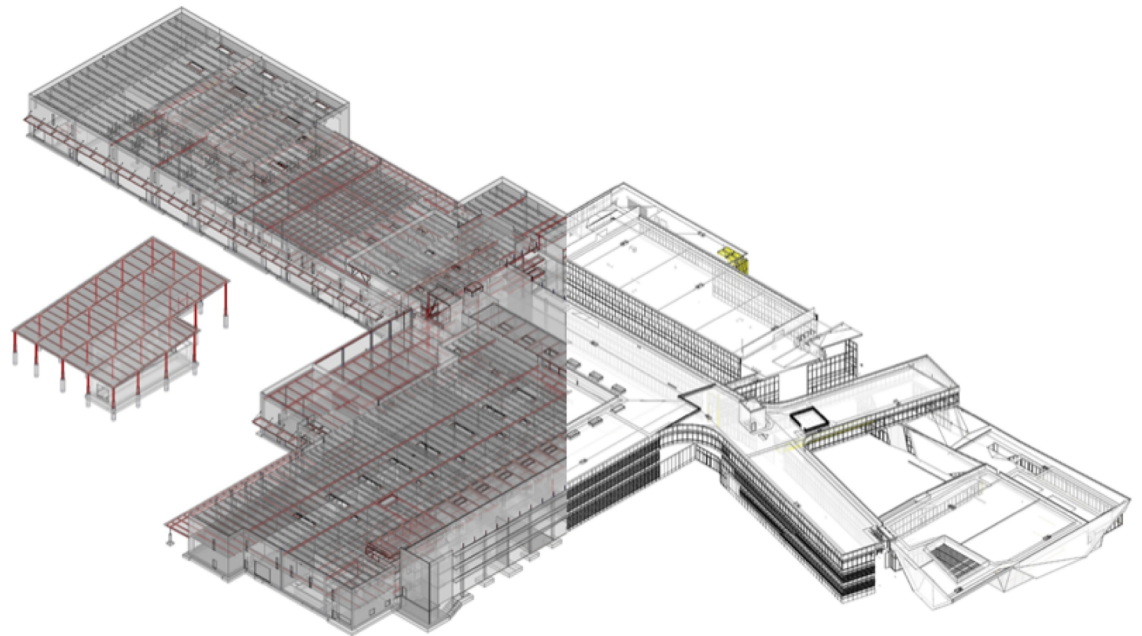
LCA Scope

Structure

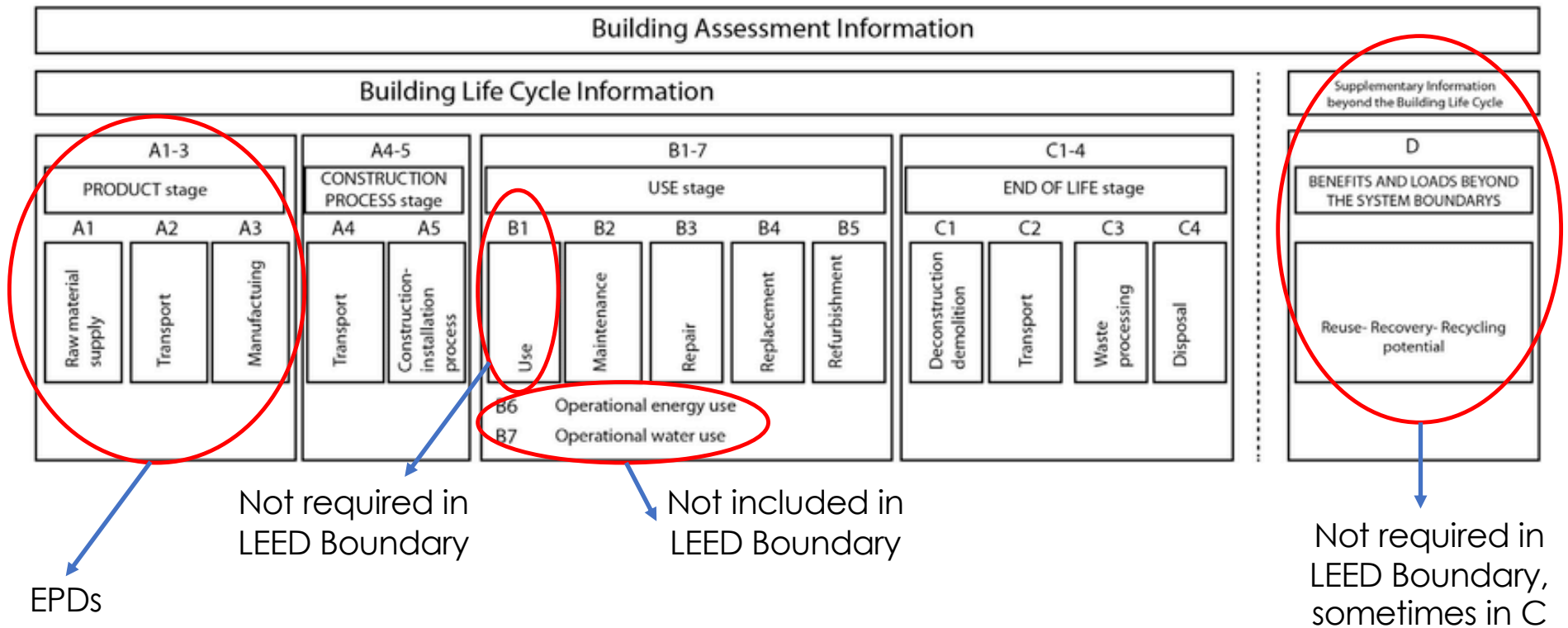
- Foundations
- Columns
- Beams
- Slabs

Enclosure

- Façade Finish
- Sheathing
- Insulation
- Framing
- Drywall
- Windows
- Roof



Modules



Software



Athena
Sustainable Materials
Institute



SimaPro

Assessment

- TRACI, version 2.1 or newer
- CML, version 2001–November 2012 or newer
- ReCiPe, version 1.07 (midpoints) or newer

Methodology



Timing

SD –
Schematic Design



DD -
Design Development



CD –
Construction Documents



CA –
Construction Admin

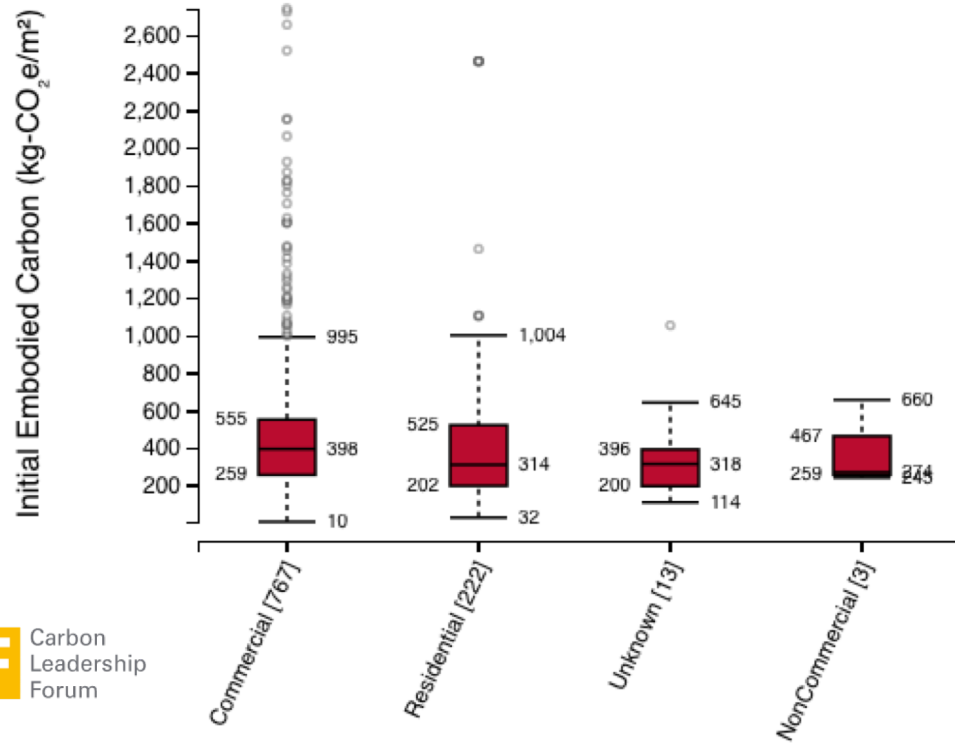
- Massing Comparison
- Evaluate structure + envelope concepts

- Hot Spot Analysis
- Quantify materials and their impacts

- Impact Reducing Specification Language
- Identify key materials

- Impact Reducing Materials
- Confirm incorporation of key materials

Benchmark - Buildings



Cradle to grave (A1-A4, B4-B5, C1-C4)		kg CO ₂ e/m ²
< 200	A	258
(200-280)	B	
(280-360)	C	
(360-440)	D	
(440-520)	E	
(520-600)	F	
(> 600)	G	

One Click LCA

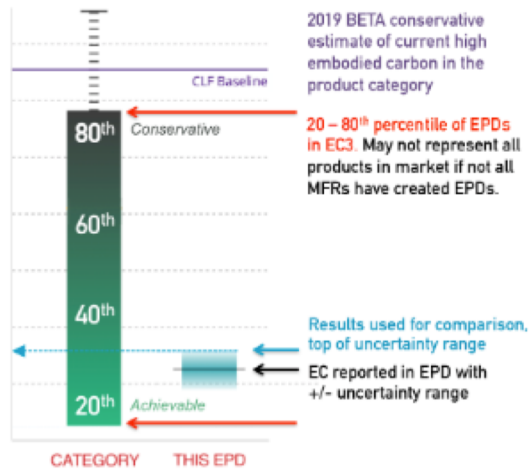
Limitations: Better data that is needed to enable benchmarking

Benchmark - Materials

Methodology

EMBODIED CARBON (EC) COMPARISON SCALE

One product to 20-80th percentiles of all related products



EPDs, even using the same PCR, are not directly comparable for a variety of reasons. Comparing at the highest level of uncertainty provides for the differences in the EPDs.

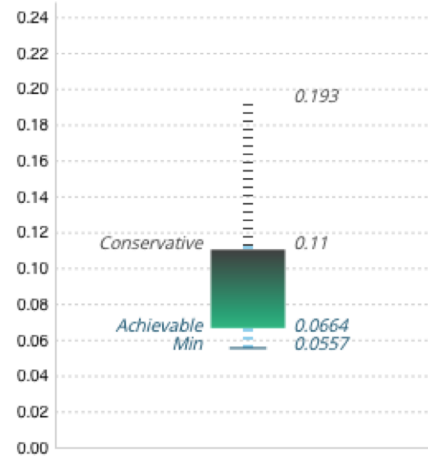
Specification

kgCO₂e embodied per 1 ft² RSI

Tour : **BOXPLOT DIAGRAM**



(Max: 1.04)



Selection



Sustainable Building Partners
Transparency Catalog

EcoTouch® PINK® FIBERGLAS™
Batt & Roll Insulation - Kraft
Faced

EPD | UL

C2Grave, N. America

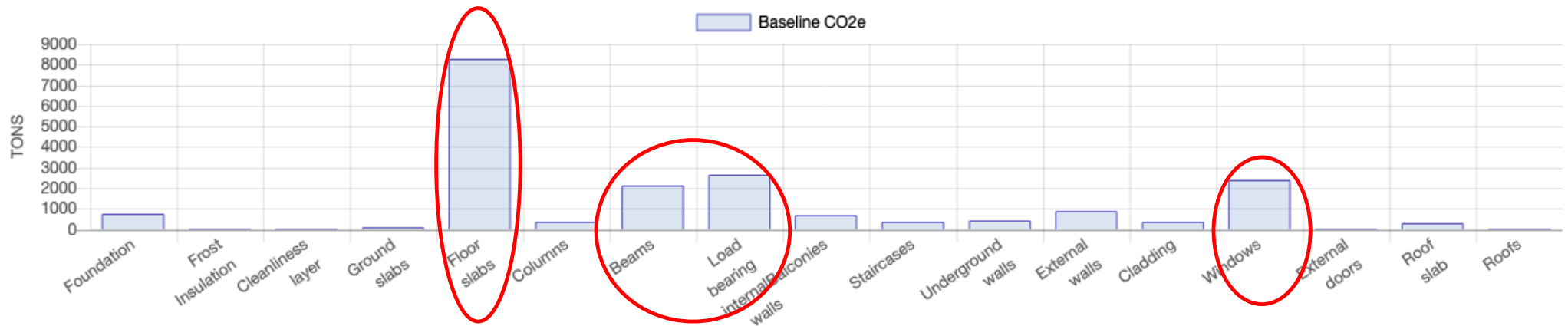
CO₂e | EC3

20th percentile

Challenges

- Increase the use of LCA in early-design decision making
- Guidelines to improve quality, consistency, comparability of results
- Standardized definition or process of “defining a baseline”
- Standardized process for characterizing bill of material information
- Data is limited
- Pace of data evolution

Element Impact Opportunities

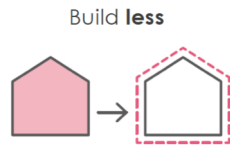


Reference Project – 750,000 sf Multifamily Project – OneClick Results

Strategies - Elements

Build Less

- Re-use existing buildings and components.
- Share spaces; make them multi-functional.
- Simplify the design.
- Consider structure as a finish.



Build Wise

- Ensure longevity and durability.
- Identify material efficiencies, like a repeating module.
- Design for 100% utilization rate where possible.
- Reduce transport distance.



Build Light

- Re-visit structural strength requirements.
- Reduce dead load.
- Limit oversized structural members.



Build Low Carbon

- Identify 'big ticket items', focus on 'big wins' first
- Consider natural and renewable materials.

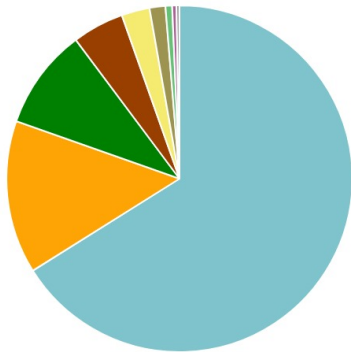


Material Impact Opportunities

Global warming kg CO2e - Resource types

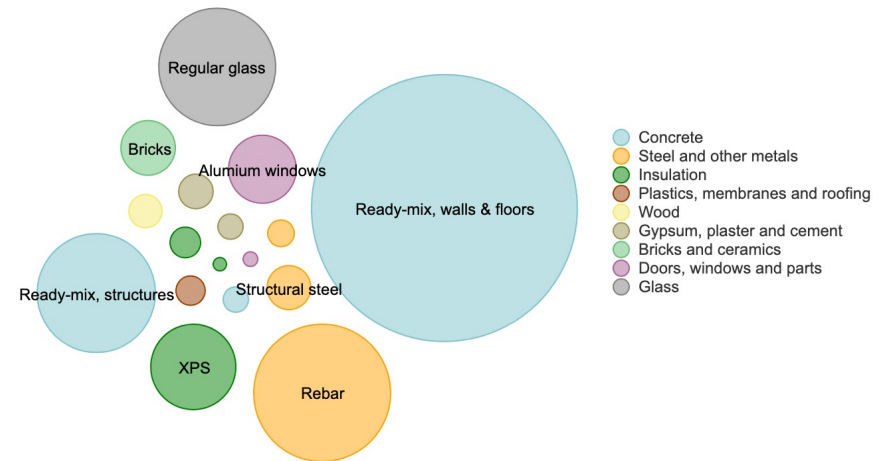
This is a drilldown chart. Click on the chart to view details

- Concrete - 66.1%
- Metals - 14.3%
- Glass - 9.4%
- Insulation - 4.8%
- Doors & windows - 2.6%
- Bricks and ceramics - 1.5%
- Gypsum, plaster & cement - 0.6%
- Wood - 0.4%
- Plastics, membranes & roofing - 0.3%



Bubble chart, total life-cycle impact by resource type and subtype, Global warming

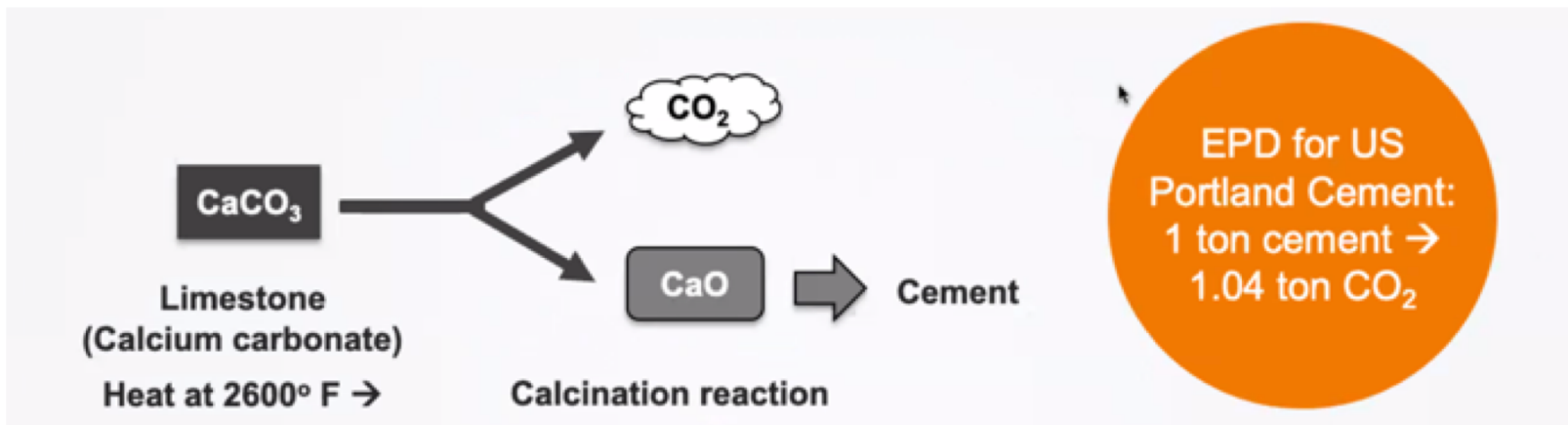
Hover your mouse over legends or the chart to highlight impacts. Bubble minimum and maximum sizes constrained for readability



Reference Project – 750,000 sf Multifamily Project – OneClick Results

Concrete Overview

Cement → 12% of weight / 95% of CO₂



Not-So-Fun Fact: Cement is responsible for 8% of global CO₂ emissions.

Concrete Strategies

Goal: Cement Management for Low Carbon Concrete

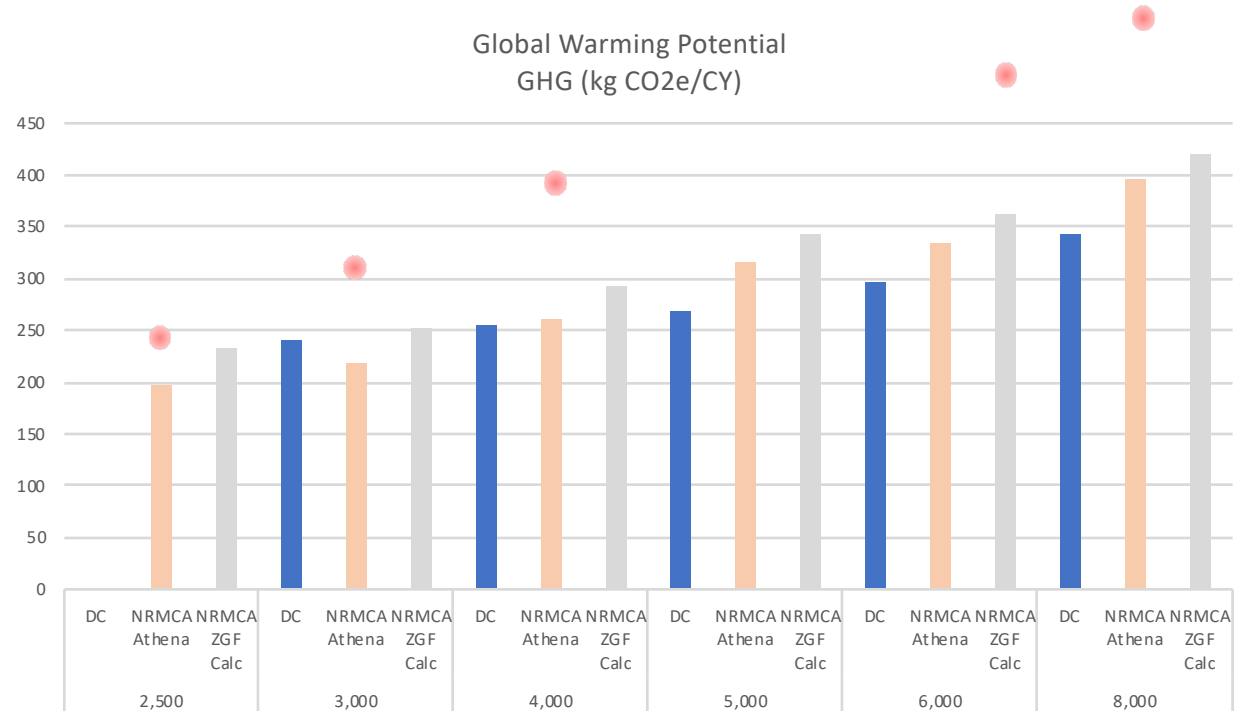
Strategy	Impact
Increase recycled content (slag, other SCMs) <i>*beyond 20%, which is considered baseline</i>	Increases strength Increases durability Decreases early strength gain, may impact schedule Limited quantity for long-term/global strategy
Use alternative cementitious mats and aggregates (portland-limestone cements, etc)	Regional variability in availability Performance considerations
Use carbon sequestration (CarbonCure)	Increases strength by ~10% (hydrates better) Decreases cement quantity, GWP (2.5%) Increases cure time, may impact schedule Decreases durability and service life
Limit early strength requirements (>28 days when possible)	Increases slag and carbon sequestration content Increases project schedule
Decrease transportation distance <i>*30 mi used in baseline</i>	Decreases GWP

Specifications

- Prescriptive (current)
 - Min cementitious rqmt
 - Max SCM content
 - Max water/cement ratio
- Performance (consider)
 - Design strength (>28 days)
 - Early-age strength
 - Thermal limits
 - Shrinkage (if applicable)
 - Permeability
 - Exposure class
 - Test Data
 - GWP

Concrete - Carbon Benchmark

- Level of uncertainty in data
(wide variation in benchmarks)
- Full GWP reductions not realized in mixes without EPDs
(SCMs & CarbonCure absent)



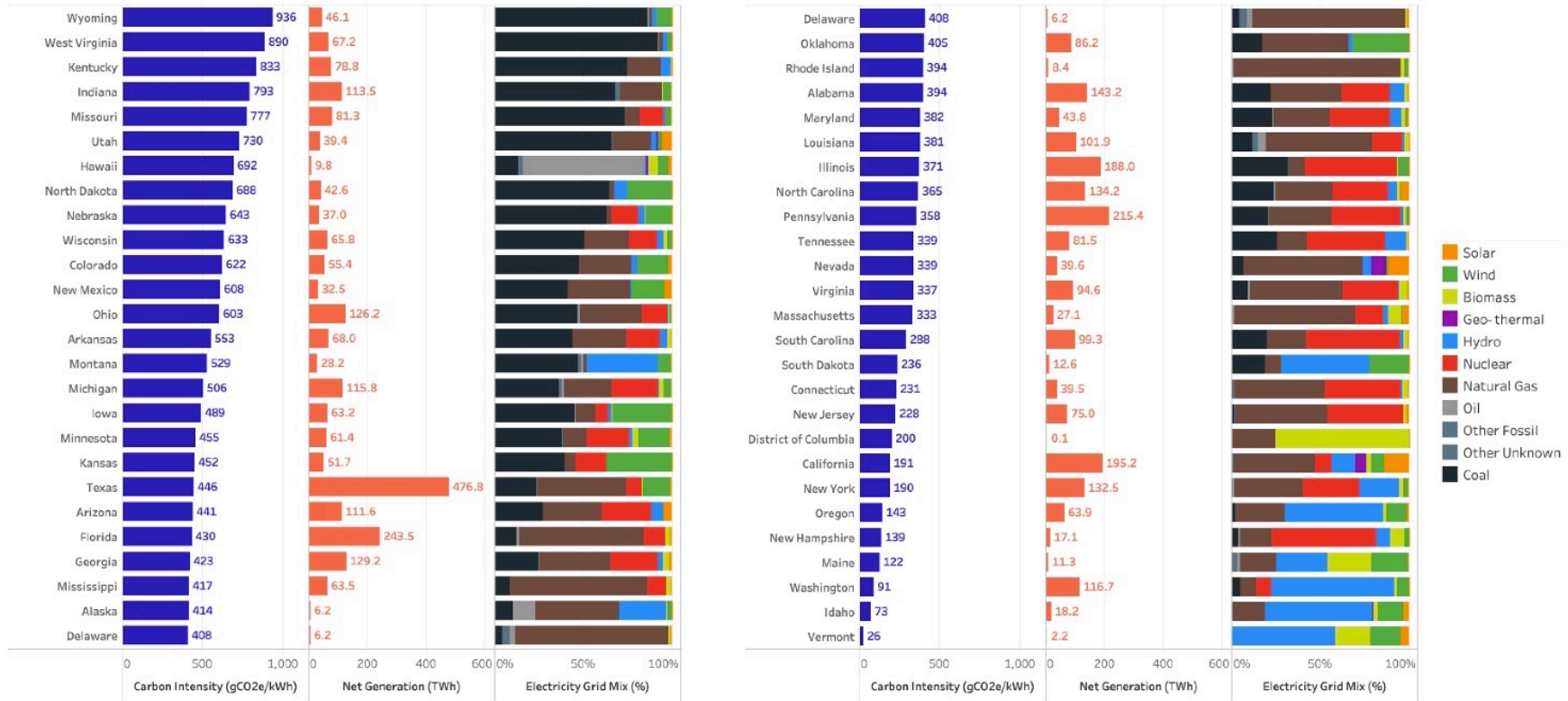
Steel Strategies



- Steel Production
 - Basic Oxygen Furnace (coal/natural gas)
 - Electric Arc Furnace (local-electric grid)
- EAF
 - 68% of US Steel
 - Uses recycled scrap
 - Hot-rolled shapes and rebar
- Industry-average recycled content (baseline)
 - 75% (rebar) – 98% (HSS) recycled content
- Consider EAF and transport distance

United States - Electricity Grid Carbon Intensity

(gCO₂e / kWh)



(Data Source: [EPA eGrid 2018](#), Visualization by Priopta)

Aluminum Strategies



- Manufacturing – 10x electricity of steel
- Local electric grid matters
- Recycled aluminum uses 95% less energy
- Recycled aluminum can meet 30% demand

Reduce quantity
(but balance energy performance impacts)

Insulation Strategies



- XPS and spray foam high embodied carbon
- .. due to HFC blowing agents (1000x of CO₂)



Consider natural sequestration materials
(but balance thermal performance &
moisture requirements)

Thank You!

