



Mixed Waste Processing (or whatever it's called)

Shawn State



Today



- Briefly about Pratt
- Recovered Fiber Demands
- Recovered Fiber Quality
- Myths, Issues and Facts
- Conclusions
- Questions



Pratt Industries Overview

\$1.6 Billion, privately-held company

- PRAILE IOOP AEGTICIED
- Recycle 1.6 Million tons of recycled materials annually, saving...
 - 20+ million trees
 - 1 million tons of greenhouse gas emissions
- 5th largest U.S. paper and packaging company 4,000 employees
- Largest 100% recycled containerboard company in U.S.
- State of the art alternative energy generation
- 16 Recycling Centers/MRFs
- 3 100% Recycled Paper Mills....+ Coming Soon 4th (Valpo)
- 1 Clean Energy Plant
- 12 Corrugating Plants
- 26 Converting Plants
- 6 Display Facilities
- 9 Specialty Retail DCs













Curbside Recycling – Traditional MRFs



Shreveport, Louisiana



Atlanta, Georgia



Greenville, South Carolina



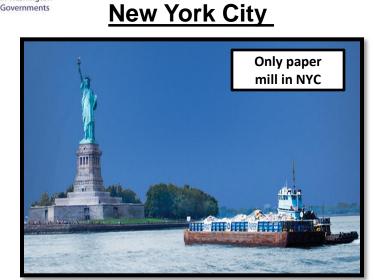
Fayetteville, North Carolina



Curbside Recycling – Examples

Public/Private Partnerships





Denton, Texas



Columbus, Georgia



Conyers (Atlanta, Georgia)





Commercial/Industrial Recycling Facilities



<u>Memphis, Tennessee</u>



Rock Hill, South Carolina

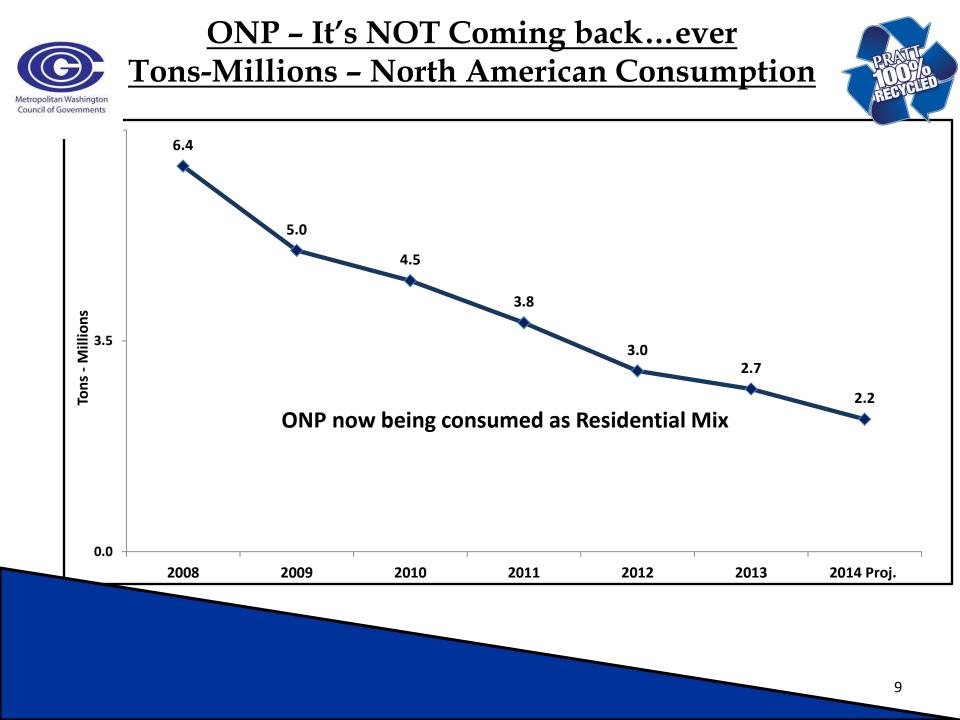


Nashville, Tennessee



Winston-Salem, North Carolina







<u>Global Paper Mill Requirements –</u> <u>Clean, Contaminant Free Recovered Fiber</u>



~ 30 Million Tons ~ 20 Million Tons N.A. Paper Mill Consumption CIE 34% **ONP, Mixed Paper,** High Grades, etc. 66% **OCC**

The need is Quality, Quality, Quality



• Let's be frank...what are we really talking about?

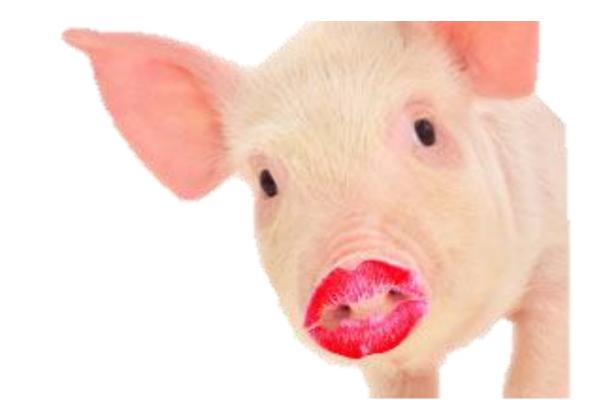
DIRTY MRFs

- Not "Mixed Waste Processing" Facilities
- Not "Advanced Recycling Centers" (ARCs)



You can put lipstick on a pig... but it's still a pig







- Myth: Once recyclables are mixed with solid waste, they can effectively be recovered.
- Fact: Paper is easily contaminated and you can't unscramble an egg
 - You can't make thisinto this







Some of the packaging made from <u>Recovered Fiber</u>



Pizza Boxes



Folding Cartons



Food Service Take-out





<u>A Few of the things that should NOT be part</u> <u>of the recipe for your pizza box</u>







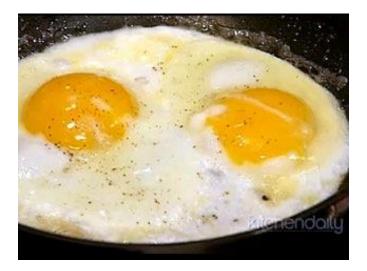






Because once an egg is scrambled, you can't UNSCRAMBLE it









Myth: Once recyclables are mixed with solid waste, they can effectively be recovered.

Council of Governments

Fact: A recent characterization study the Emerald Coast Utilities Authority (ECUA) revealed the following results:

Number Component Category (% by weight) of 10 Largest Subcategories of MSW

Soiled Paper Organic 10.8 %
 Food Waste Organic 9.46%
 Corrugated cardboard Paper 6.72%
 Fines 1 to 2 inches Residual 5.44%
 Other plastic films Plastic 5.37%
 Fines <1 inch Residual 5.23%
 Diapers and sanitary waste Organic 3.81%
 Yard Waste Organic 3.58%
 Pasteboard Paper 2.93%
 Clear PET #1 Plastic 2.73%



Council of Governments



- **Myth:** Separation Technology has advanced significantly to enable contamination-free recovered materials
- Fact: No leap-frog technology has emerged in the past 20 years. Still use conveyors, optical sorting, screens, trommels, with lots of hand sorting for quality.

• Slight "evolution" only; nothing revolutionary...don't get sucked in with terms like "optical sorters" and "ballistic separators"



- Myth: Recovery rates from Dirty MRFs (or Mixed Waste processing facilitates) are pretty high
- Fact: Contaminants, Prohibitives and Outthrows are just taking a MUCH longer ride to the landfill, with a bigger carbon footprint, and dirty MRFs are counting these tons as "diversion".





- Myth: Incineration, fuel pellets, and other waste to energy "counts" as recycling.
- Facts: The value achieved from using commodities such as paper to create energy pales in comparison to the commodity value of recycling and reusing it.



Myth: The one-bin collection system ensures 100% household participation.

Facts: YEAH RIGHT!

(and by the way, what are we teaching the next generation about recycling)





- **Myth:** The One Bin Program results in high recycling rates.
- Fact: Covanta Projected Recover Rate Indianapolis
- 50% 58% of incoming Paper will be recycled
 AF & PA numbers show 63.5% of all Paper is currently being recycled.
- 25% of Plastic will be recycled

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- 0% (ZERO) of Glass will be recycled
- TOTAL PROJECTED RECOVERY RATE 18 22%...remaining material will be incinerated

\$16.0 MM dollars of recyclable material will be incinerated.



Myth: "You can put it in your green can, and magically it all gets bundled and sold into the commodities market." – Mayor Todd Strange – City of Montgomery, Alabama

- Facts: Paper commingled "wadded up" with a tin can and plastic bottle CAN BE separated with today's sorting technology. (Single Stream -or- Two Bin Program)
- Facts: Paper commingled "wadded up" with a plastic bottle, tin can, last nights dinner, and last nights cat poop, CANNOT be separated with today's sorting technology. (One Bin Program)

DO THE "GRADE SCHOOL" TEST



- Myth: Industry standards say mills can accepts 5% contamination in bales of paper
- Facts: P.S.I. standards state: "recovered paper stock must be free of food debris, medical or hazardous wastes, an poisonous or other hazardous substances or liquids"

• In certain paper grades, "prohibitives" can be "up to" 2%, but prohibitives in most paper grades are not permitted at all, or are allowed at ½ of 1% or 1%.



Acceptable Recovered Fiber











Unacceptable Recovered Fiber











<u>Conclusion</u> <u>I love my daughter's cat</u>





But keep his "business" separated from recyclable materials





Thank You

sstate@prattindustries.com