



Closing the Loop to End Plastic Waste in the Environment

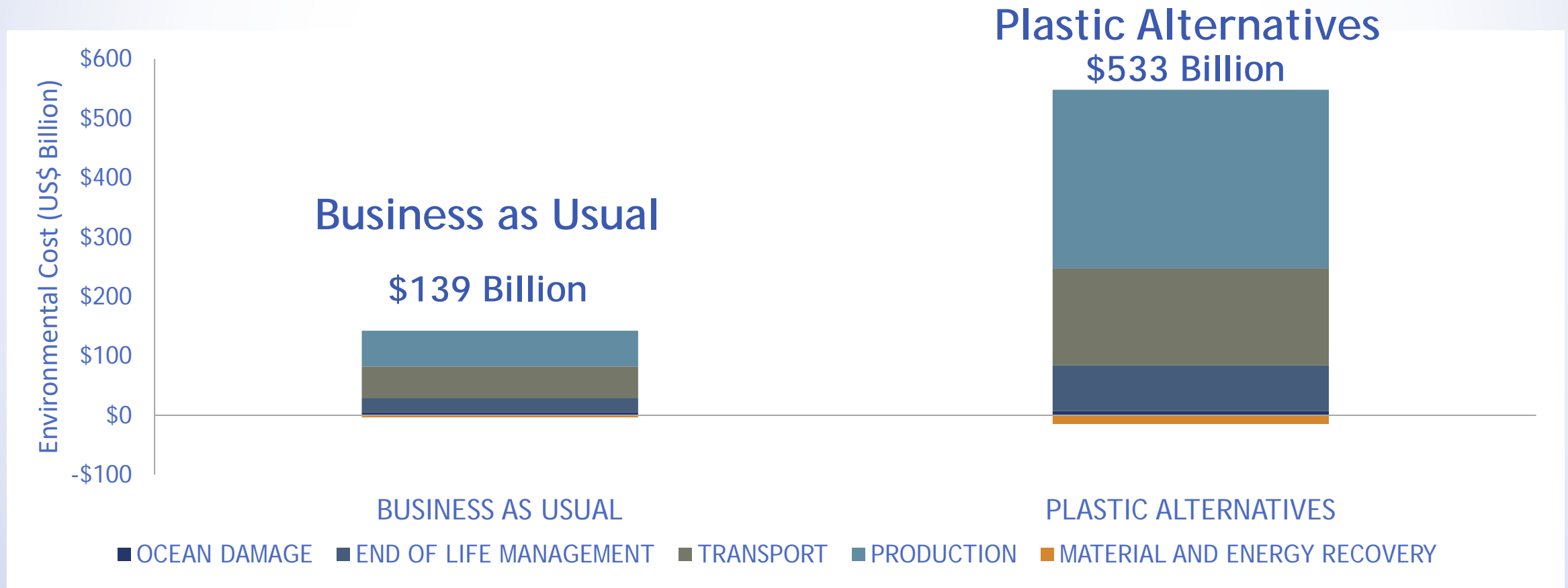
Craig M. Cookson
Plastics Division
American Chemistry Council

Plastics Division Members



Plastics and Sustainability

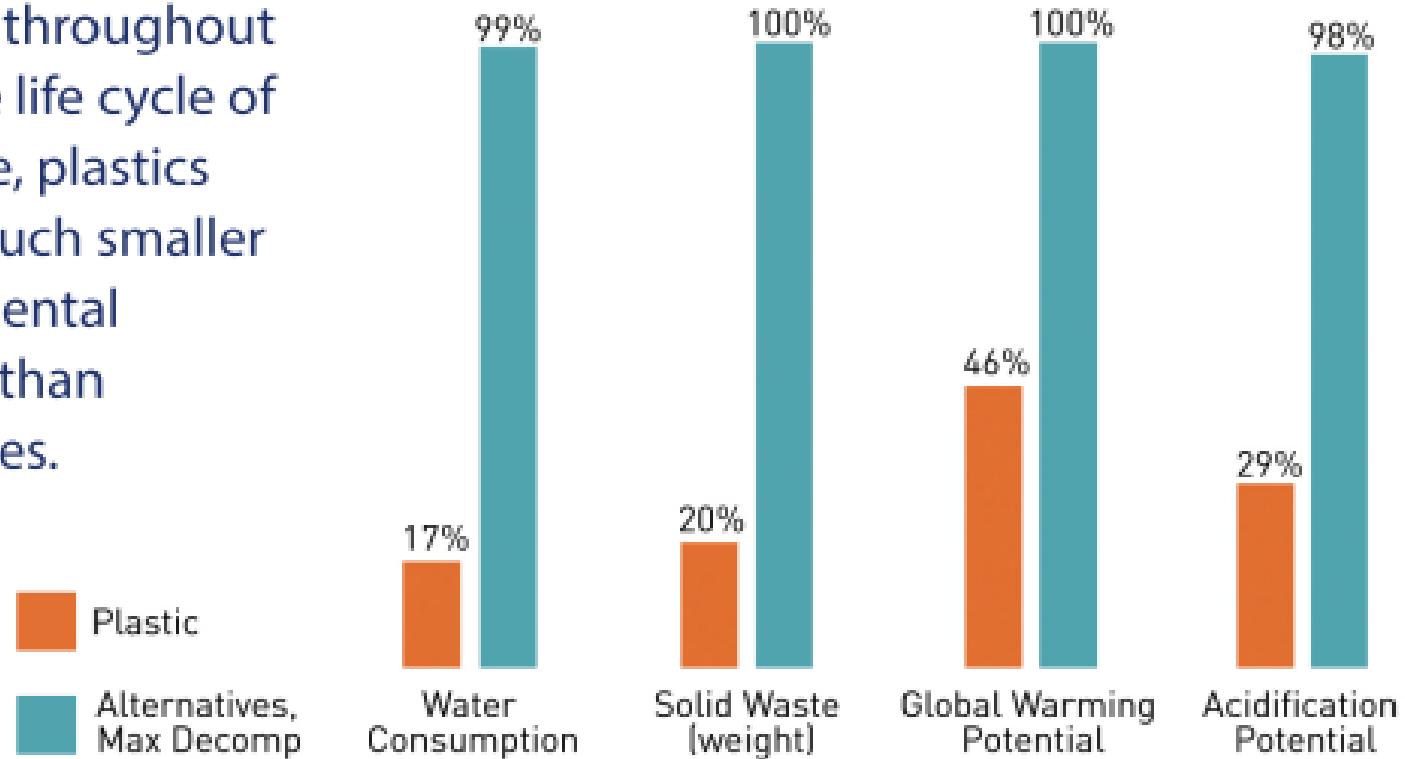
Environmental cost of plastic use in consumer goods is 3.8 times less than alternatives



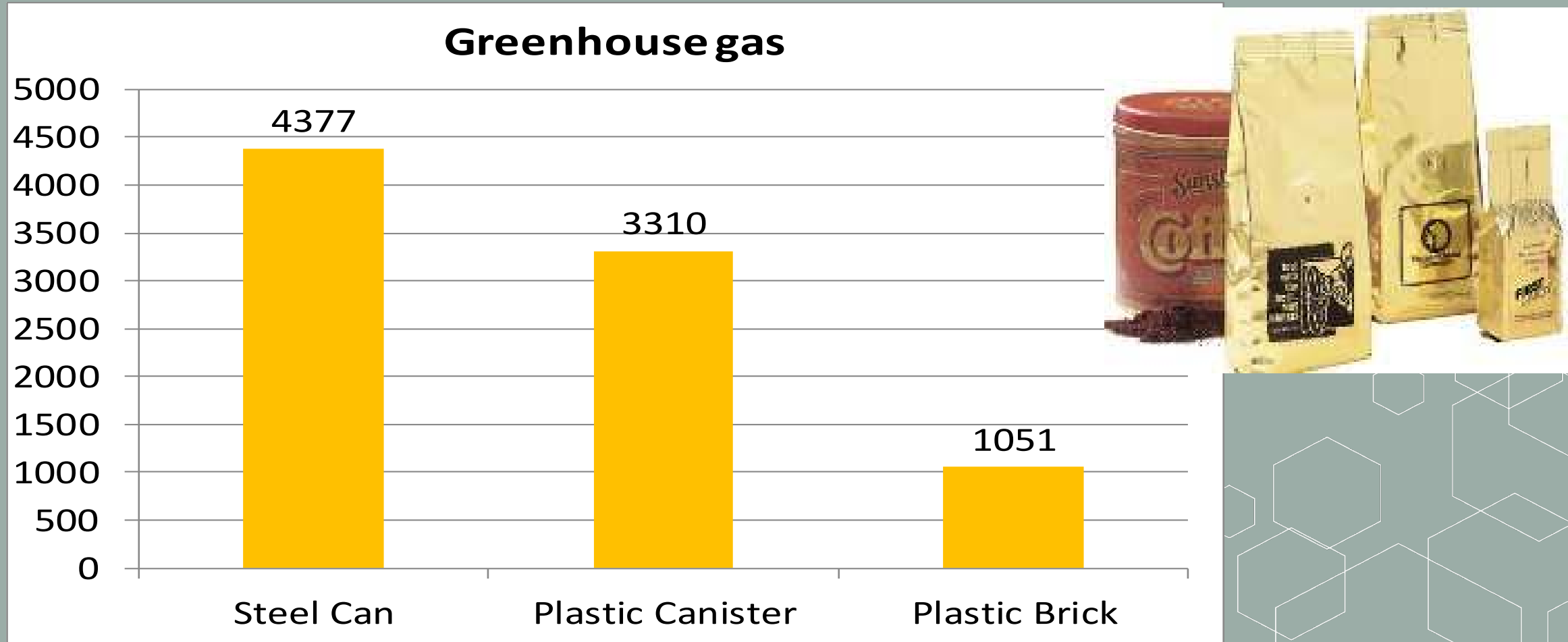
Environmental Impacts: Plastic v. Other Materials

When comparing materials throughout the entire life cycle of a package, plastics leave a much smaller environmental footprint than alternatives.

Normalized U.S. Results for Plastic Packaging and Substitutes



“Reduce” via Plastics Packaging



Source: Franklin Associates, September, 2008

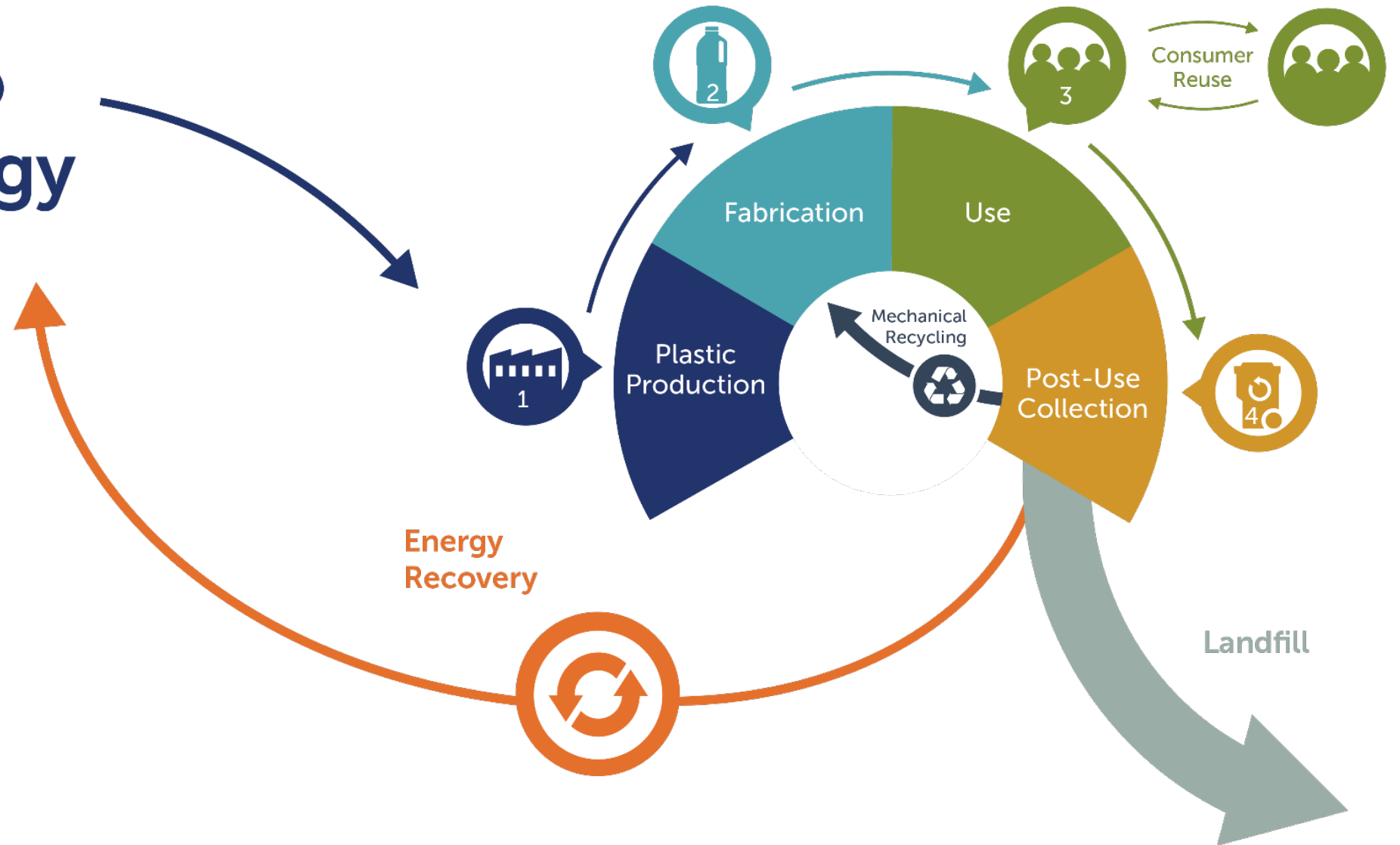
Reduced Food Waste

- Saves money
- Reduces environmental effects
- Keeps foods fresh and sanitary



The Plastics Economy Today

3%
of Energy



U.S. Resin Manufacturer Sustainability Goals

A photograph of three children participating in a recycling activity. A boy in the center is holding a clear plastic bottle and pouring its contents into a blue recycling bin. A girl on the right is also holding a plastic bottle. A boy on the left is holding a blue bottle cap. The bin has the text 'WE RECYCLE' and a recycling symbol on it. The background is a bright, outdoor setting with green foliage.

✓ 2040 Goal

- 100% of plastics packaging is reused, recycled or recovered

✓ Interim Goal (2030)

- 100% of plastics packaging is recyclable/recoverable

✓ Best practice goal

- 100% of Division's U.S. manufacturing sites participate in Operation Clean Sweep Blue by 2020, with all North American sites by 2022

Plastics in a Circular Economy

3%
of Energy





MATERIALS RECOVERY FOR THE FUTURE

Research Collaboration

Polypropylene Recycling Coalition

- Launched July 8th
- \$35 million / 5 years
- Potentially 1.6 billion lbs / year available
- RFP for grants
 - PP sorting equipment
 - Consumer education
- Explore hub and spoke, secondary sortation



PATHWAY
to **CIRCULARITY**

POLYPROPYLENE RECYCLING COALITION

AN INITIATIVE OF THE RECYCLING PARTNERSHIP

Keurig Dr. Pepper, Braskem, Walmart Foundation, ACC, Danone, EFS Plastics, KW Plastics, LyondellBasell, Procter & Gamble, St. Joseph Plastics, Winpak

What is Advanced Recycling?

Leveraging chemistry to convert post-use plastics into valuable products which extend the life of the plastic

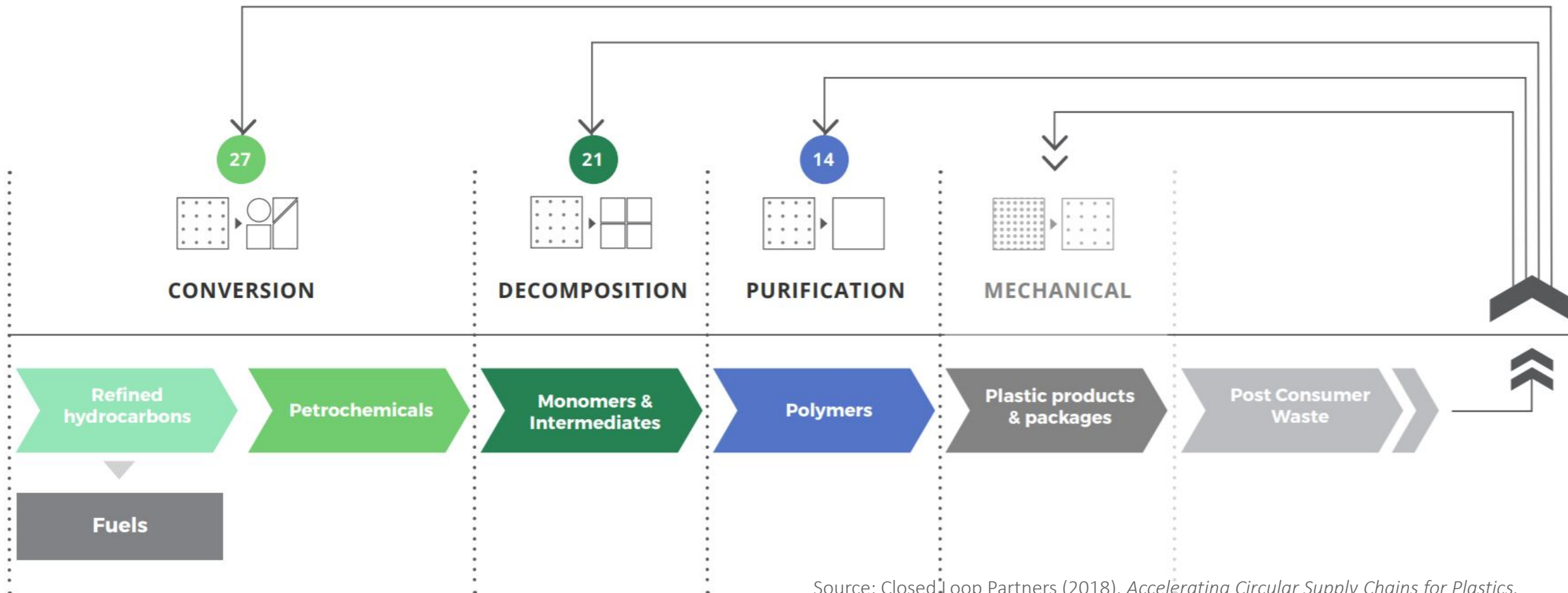
Outputs:

- Virgin like plastics
- Specialty chemicals
- Basic building blocks (monomers)
- Chemical feedstocks (naphtha)
- Fuels

Products are then used as alternative to fossil based products

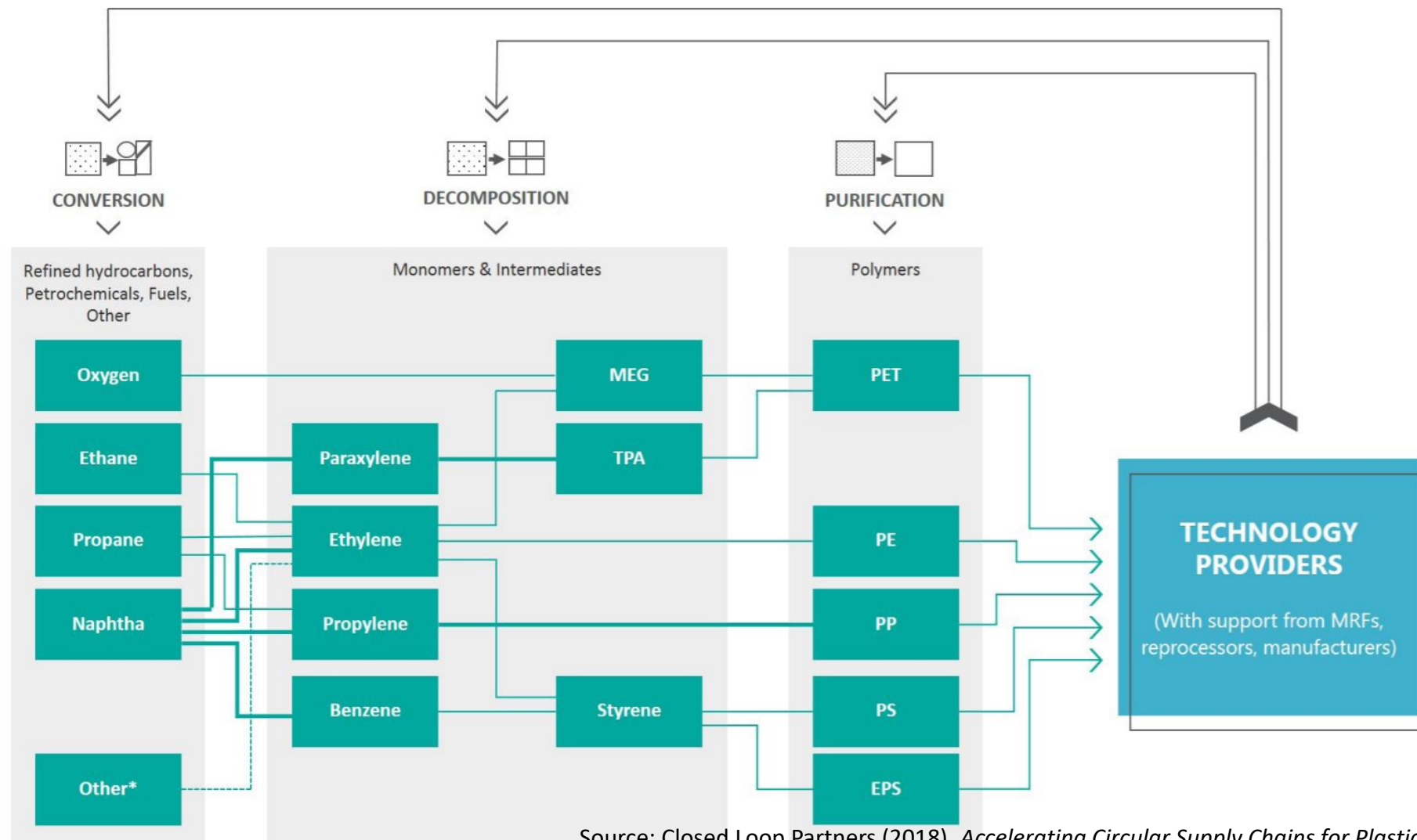
Types of Advanced Recycling

C L O S E D
L O O P partners

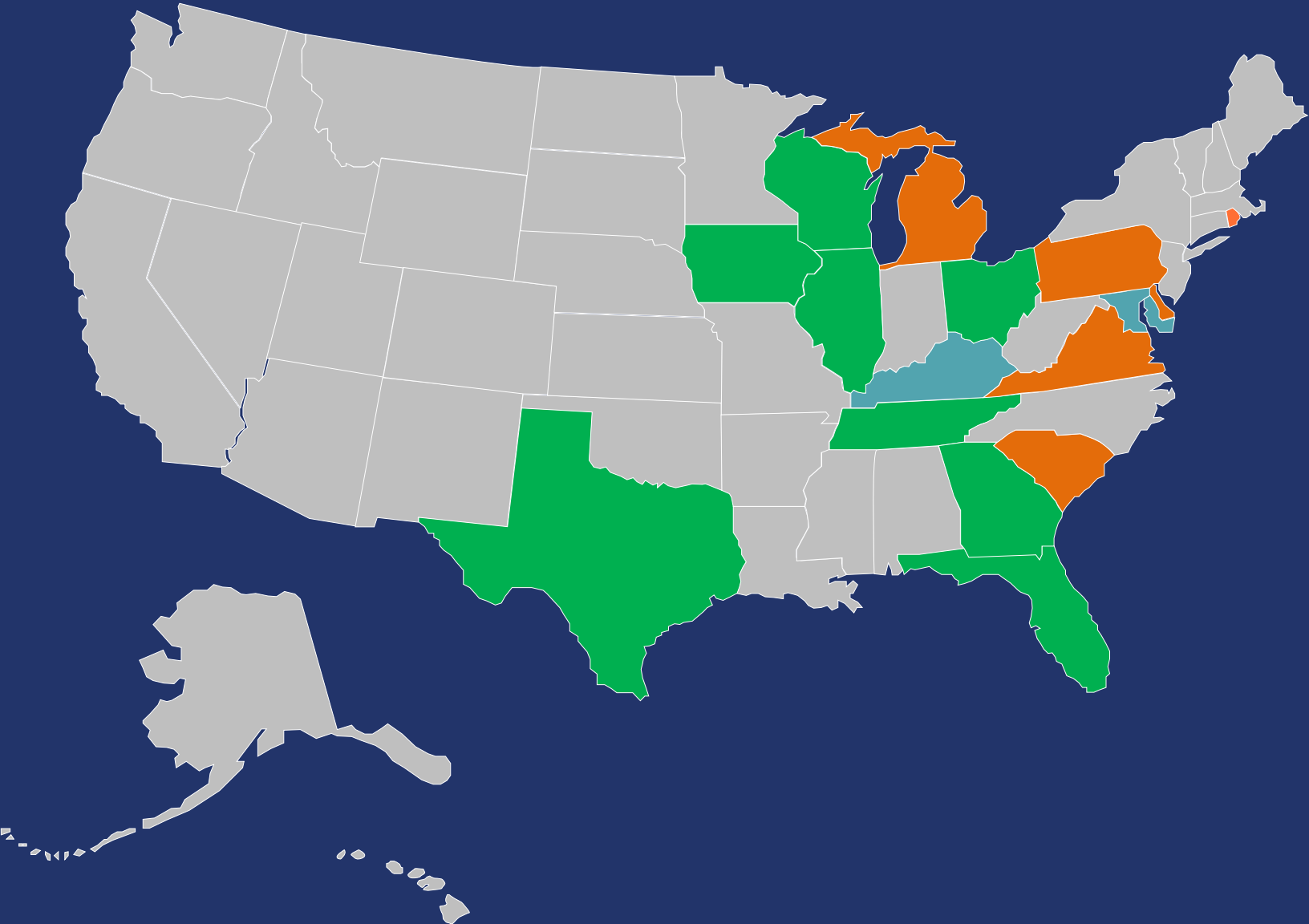


Source: Closed Loop Partners (2018). *Accelerating Circular Supply Chains for Plastics*.

Products of Advanced Recycling



Policymaker Interest in Advanced Recycling



Legislation enacted (8)

Legislative activity (6)

Regulation in progress (2)

Notable Environmental Benefits



- Advanced recycling (pyrolysis) of mixed plastic waste emits **50% less CO₂** than incineration of mixed plastic waste
- Chemically recycled plastics cause significantly **lower CO₂ emissions** than those produced from primary fossil resources

Regulation of Advanced Recycling

Advanced recycling facilities regulated as manufacturing:

- Air: permits and Clean Air Act (CAA) compliance, also state permits
- Water: Clean Water Act (CWA), states typically implement National Pollution Discharge Eliminations Systems (NPDES) permit programs
- Product storage: Spill Prevention, Control and Countermeasure (SPCC)

Air emissions:

- No atmospheric oxygen or halogens
- Products spend virtually no time at the dioxin formation temperature
- Emissions lower than food manufacturing, hospitals and universities

<https://plastics.americanchemistry.com/Product-Groups-and-Stats/Plastics-to-Fuel/Regulatory-Treatment-of-Plastics-to-Fuel-Facilities.pdf>

<https://plastics.americanchemistry.com/Plastics-to-Fuel-Manufacturing-Emissions-Study.pdf>

EMF Recycled Content Commitments



Announced Domestic Investments

New Investments in U.S. Plastics Recycling

Announced since July 2017

59

projects in the U.S.

Combined projects valued at

\$5.0

billion

Potential to divert

3.4

million tons of waste*
from landfills

*Mostly plastic, but includes other waste
(MSW, cartons, electronics, etc.)

Infrastructure Investments, Circular Solutions

Examples



Very Recent Announcements

Berry to supply recycled plastic packaging for Mondelēz Philadelphia brand



Nova Chemicals, Enerkem partner on advanced recycling technology for plastics

Braven Environmental invests in pyrolysis facility in Virginia

The company has invested \$31.7 million in the new manufacturing operation in Cumberland County, Virginia.

Michelin invests in Canadian plastic recycling technology firm

Advanced Recycling Alliance for Plastics

Advocating on behalf of technologies that leverage chemistry to convert post-use plastics into new plastics, specialty chemicals, fuels and other products.



The image is a collage of three photographs. The top-left photo shows a boat's hull and a large pile of plastic and other litter on a beach. The top-right photo shows the front of a bright red car. The bottom-right photo shows two children, a boy and a girl, recycling plastic bottles into a blue bin. The text is overlaid on semi-transparent white boxes.

Marine Debris - Our View

Plastic & other litter
in the environment
is unacceptable

Plastics deliver
significant societal
benefits

Plastic makers
have a role in
helping to provide
solutions



\$1.5 BILLION

COMMITTED TO KEEPING
PLASTIC WASTE OUT OF
THE ENVIRONMENT.



**ALLIANCE TO
END PLASTIC WASTE**

Stay Connected



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Advanced Recycling Alliance for Plastics

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