# ENTS RGA West Virginia

A BioHiTech Company

(NASDAQ: BHTG) 2020



# **BioHiTech Global**

- BioHiTech Global controls the licensing and development of the patented High Efficiency Biological Treatment (HEBioT<sup>™</sup>) technology in 11 northeast states
- BioHiTech Global is actively engaged in the development and implementation of technologies focused on achieving landfill diversion, production of an alternative fuel, and reclamation of recyclable materials.
- The 1st US production facility (Entsorga West Virginia) is in the commissioning phase in Martinsburg, Berkeley County, West Virginia
- Entsorga Italia was founded in 1997 and is the owner and licensor of the HEBioT<sup>™</sup> technology
  - Successfully designed and built 11 Mechanical Biological Treatment (MBT) facilities throughout the UK, Europe, Africa and Asia.

# **HEBioT/MBT** Overview

- Entsorga Italia has developed a patented technology process, HEBioT<sup>™</sup>, that uses proprietary technologies to process residential and commercial waste into high quality solid recovered fuel (SRF).
- HEBioT<sup>™</sup> takes the traditional MBT process several steps further by incorporating a range of existing technologies and combining them with unique innovations that improve treatment, automate processes, reduce processing times, and enhance recycling and recovery of materials.
- The HEBioT<sup>TM</sup> system is recognized as a market leader in terms of:
  - Landfill diversion rates / recyclable recovery
  - Low staffing levels / high mechanical automation
  - Low operating cost
  - Low maintenance costs
  - Quality of the Solid Recovered Fuel produced
- HEBioT<sup>™</sup> is a proven technology currently being used in 11 facilities throughout the world with an installed annual capacity of over 1 million tonnes.



The Deco Plant, Cheti, Italy

Plant throughput SRF Produced 296,920 tonnes of MSW per year 130,680 tonnes per year



# 1<sup>st</sup> United States Facility

Began receiving waste First Fuel Designed Capacity March 29, 201<u>9</u> May 10, 2019 110,000 tons per year





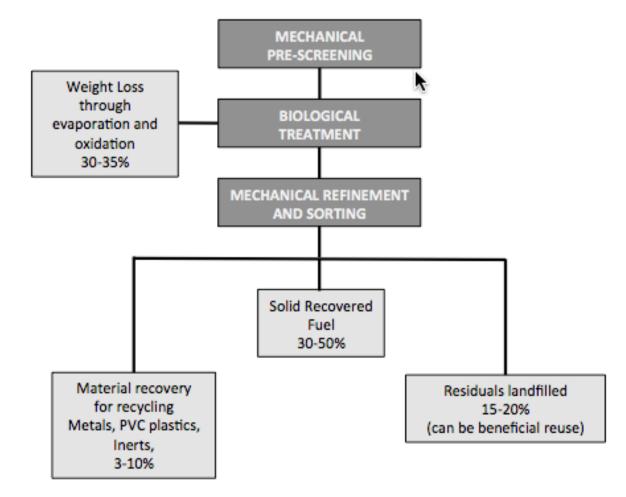


- Reprocess to create a valuable commodity (SRF)
- Diverting waste from landfills
- Reclaim usable metals
- Create an alternative to fossil fuel



- Utilizes mechanical and biological treatments to convert municipal solid waste into an EPA recognized alternative renewable fuel called Solid Recovered Fuel (SRF)
- SRF is marketed to off-site industrial and utility users
- Does not combust the waste in the manufacturing process
- Uses a combination of automated sorting equipment, enhanced biological composting, and mechanical refinement

#### **The Mechanical Biological Process**





- Reduced carbon footprint
- Produce an EPA recognized alternative Solid Recovered Fuel
- High calorific value one ton of coal is equivalent to approximately one and a half tons of SRF
- Can be compacted, shipped loose, or baled depending on the requirements of the off-take partner
- Can be transported via truck, rail, or water

#### Sustainable, Renewable Fuel

**Off-Take Partners** 

- Fossil fuel burning industries are located throughout the United States
  - Cement Industry
  - Lime Kilns
  - Co-generation power plants
  - Steel mills





# Who is the Technology Right For

#### Counties, States & Municipalities

- No landfill capacity.
- Facing end-of-life landfill issues.
- Achieves a more sustainable and modern waste management system.
- Increases recycling rates.
- Creates construction and operating jobs.
- Improved working conditions for local workers
  - Fully automated process
  - No exposure to foul odors
  - No worker exposure to waste

#### Private Landfill Operators

- With limited landfill capacity.
- Need to extend the existing life of landfills.
- Facing end-of-life landfill issues.

#### Hauling Companies

- Seeking an alternative to landfilling.
- Differentiates their service offerings.
- Approaches a zero landfill alternative.

# EWV – How it came to be

- Entsorga Italia wanted to bring the successful technology to the US and made contact with the Berkeley County Solid Waste Authority (BCSWA).
- Having a local authority as a champion makes a big difference in getting the support for permitting
- Permitting anything for the first time is a challenge, but an opportunity to educate regulators and the public
- US EPA Comfort Letter a three-year process which resulted in a letter that takes the cement industry out of the Commercial and Industrial Waste Incinerator rule.
- Construction woes and successes





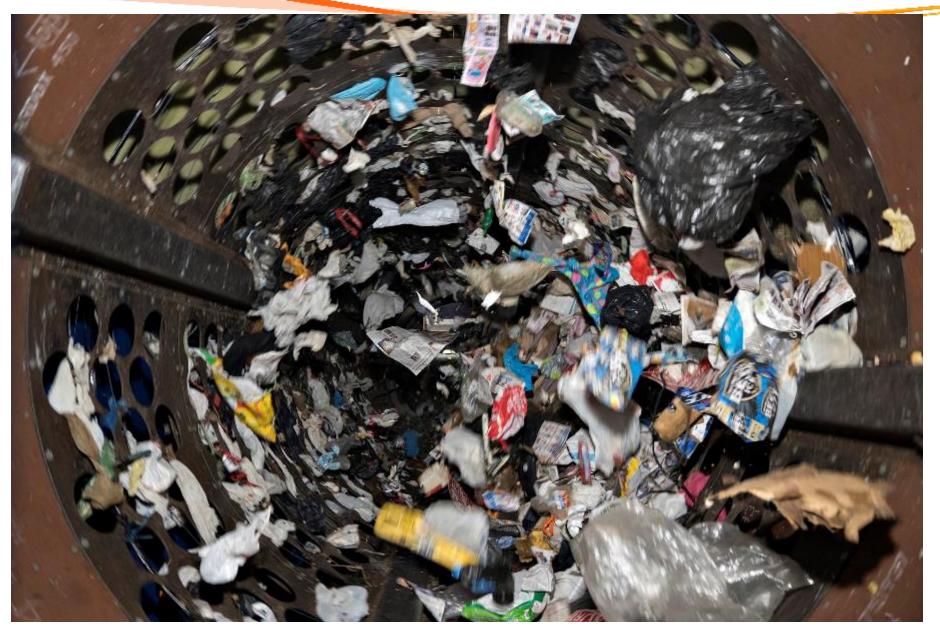
# RECEPTION



## Pretreatment



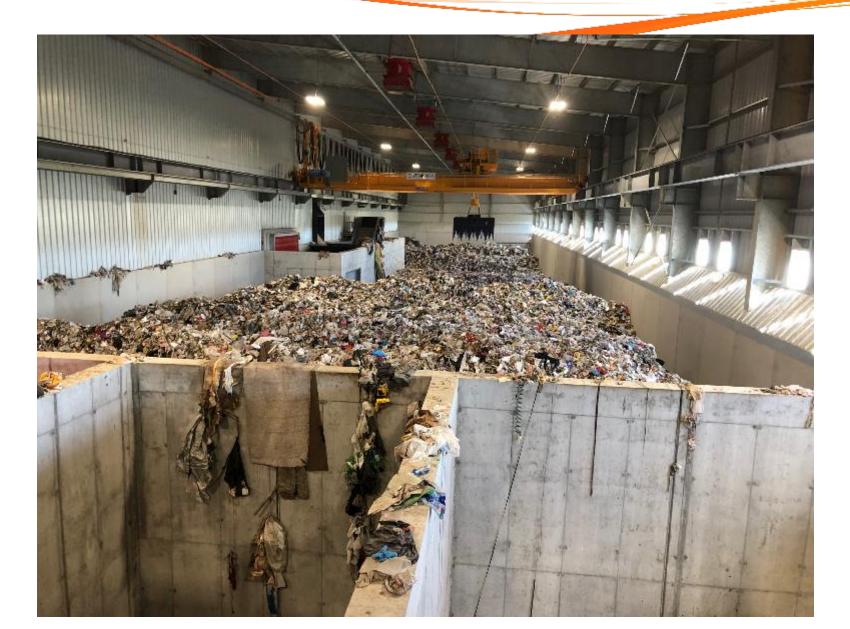
# **Trommel/Sorting**



### BioOxidation Hall BEFORE

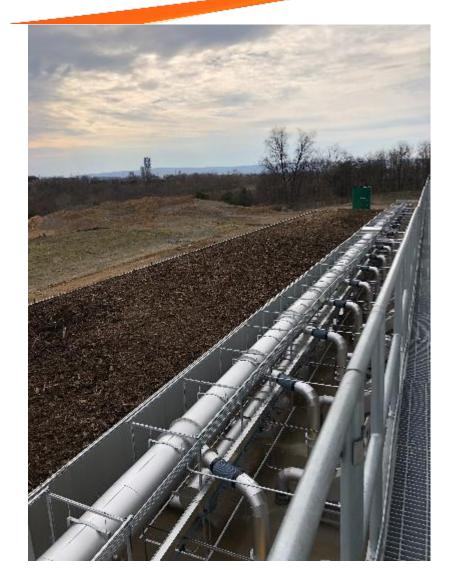


# **Biooxidation NOW**



# **BioFilter**

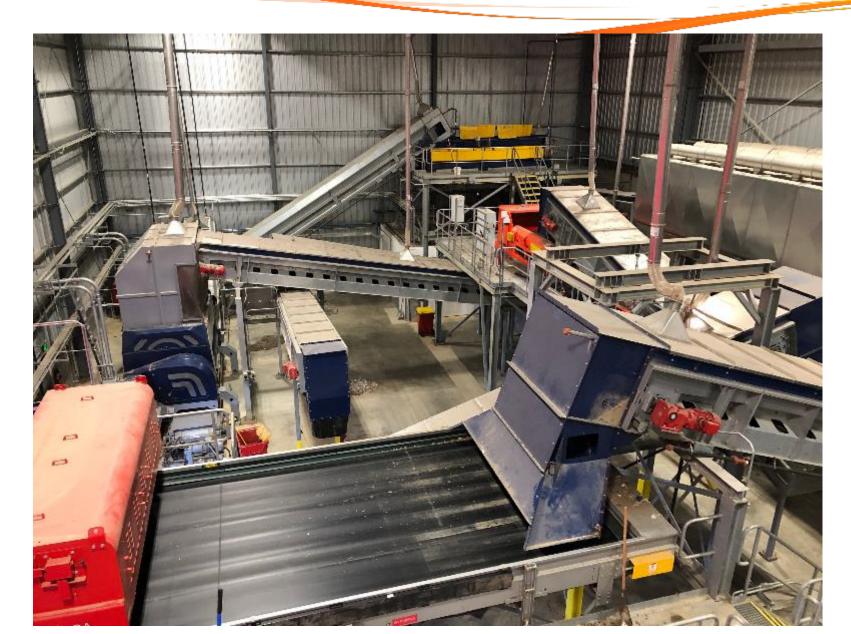




## Refinement



# Refinement



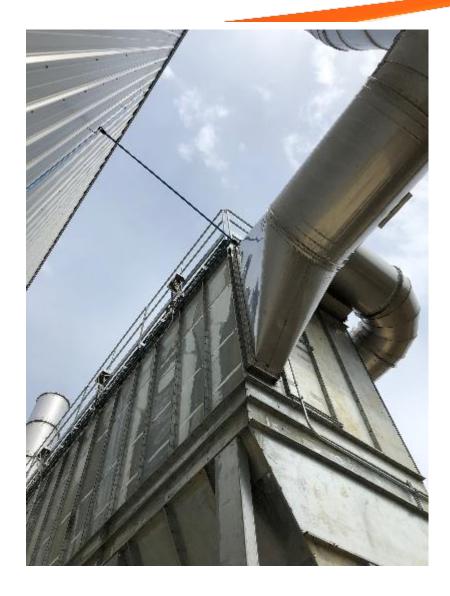
# **The Falcon**



# **SRF LOADOUT**







# **First Year Operational Data**

- Incoming MSW
  - Apple Valley Waste
  - Republic Waste Services
  - City of Shepherdstown
  - Shepherd University
- Incoming Commercial and Industrial
  - HUB Labels a Zero Waste Company
  - Volvo Manufacturing A Zero Waste Company
  - Ecolabs
  - Land O Lakes Butter
  - Apple Valley Waste Material Recovery Facility Residuals
  - Berkeley County Recycling Residuals



- Permitting Process
  - 18-24 months for permitting with local and state agencies.
  - Being the 1st creates challenges and opportunities
- Construction
  - The good, the not so good, and the ugly
  - European vs US approaches to construction
- Estimated costs

## **Operational Lessons Learned**

- US waste stream is very different than European waste stream
  - What are the impacts?
    - Moisture at reception and leachate collection
    - Timing in the biooxidation hall changes production timing
    - Higher metals content
    - Higher PVC content
- Process changes simple things can make the biggest improvements
  - Pretreatment
  - Reception
  - Sampling Procedures/Equipment

