





BATTERY RECYCLING

METROPOLITAN WASHINGTON COUNCIL OF GOVERNMENTS

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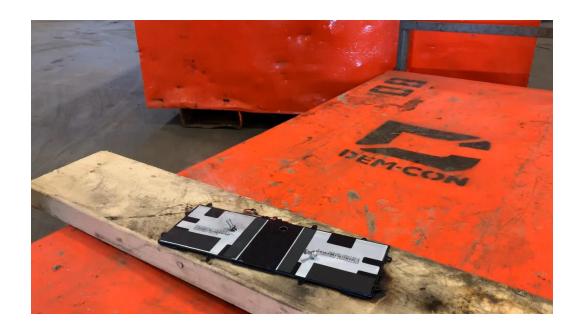




Battery Awareness

Lithium Battery Fire





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June 2017 – A Defining Moment for Call2Recycle





Reference: https://youtu.be/AIff-fKTBYE





Increasing Safety Incidents



- 1. As more mobile products using batteries (e.g. toys, tools, electronics) are sold, batteries are **flooding the market**.
- 2. Battery chemistries can be **hard to identify** making it difficult to know which are hazardous and require special handling.
- 3. As the **power** of batteries increases and sizes shrink (energy density), damaged or defective batteries release more energy.
- 4. Sales of **counterfeit batteries**, which are more likely to cause safety incidents, are increasing.
- 5. The **design of products**, affixing a more powerful battery into a smaller product, creates a premium on design and, in some cases, increases risks.









Overview: Who Is Call2Recycle?

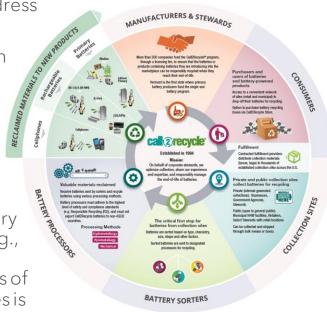


• Founded in 1994 by industry to address the emergence of EPR legislation.

 Non-profit stewardship organization that administers its collection and recycling program, Call2Recycle[®], across the U.S.

• In the U.S., funded primarily by rechargeable battery stewards and, more recently, fee-based services.

 In the U.S., we're primarily a voluntary program except in certain states (e.g., Vermont, Minnesota, New York, Washington, D.C.) where collections of some (but not always all) chemistries is mandated.









Two Battery Types

Primary – One and done. Rechargeable – Use it more than once.



Rechargeable Batteries – Free for Munis



Nickel Cadmium (Ni-Cd)



Lithium Ion (Li-Ion)



Nickel Metal Hydride (Ni-MH)



Small Sealed Lead Acid (SSLA/Pb)



Nickel Zinc (Ni-Zn)





Non-Rechargeable Batteries – Fee Based



Alkaline: AA, AAA, 6V, 9V, C, D, button cells

\$0.40/lbs + shipping



Lithium Primary

\$3.75/lbs + shipping







Battery Recycling

Recycling Kits



Battery Collection & Recycling

Ships under U.S. DOT Special Permit 14849 which authorizes Call2Recycle to use its boxes for transporting certain batteries for recycling or disposal.



Nested Battery Recycling Kit



Large Battery Recycling Kit



Small Battery Recycling Kit



Battery Recycling Kit (Pallet of 50 Flat Boxes)



www.call2recycle.org/services-solutions/





Terminal Protection



Minimum Terminal Protection Guidelines SHIPPING IN CALL2RECYCLE BOXES

Below are the minimum requirements for preparing household batteries for shipment. When in doubt of the battery type, Call2Recycle® recommends the battery be individually bagged or taped.

BATTERY TYPE / CHEMISTRY

TERMINAL PROTECTION REQUIRED?

Charge Up Safety! call2recycle.org/safety

Avoid the spark!





Battery terminals that touch metal surfaces or other batteries can spark, causing a fire or explosion.



Primary (Select sites only) Alkaline & Carbon Zinc

Nickel Cadmium (Ni-Cd) Nickel Metal Hydride (Ni-MH)



Rechargeable

Rechargeable

Nickel Zinc (Ni-Zn)

Small Sealed Lead Acid (SSLA/Pb)

Lithium Ion (Li-Ion)



Primary (Select sites only) Lithium

Button/Coin Cell



9V or Less = NO (drop in the box)

Greater than 9V = YES =

12V or Less = NO (drop in the box) Greater than 12V = YES =

Terminal protection REQUIRED

Terminal protection

DAMAGED BATTERIES: Special U.S. DOT-approved packaging (not included here) for shipment required. Contact Customer Service at 877.723.1297 for assistance.

REQUIRED

AII = YES Terminal protection

- Call2Recycle boxes should be shipped when full (66 lbs.) or within one year of the collection of the first battery
- Store the Call2Recycle collection box in a cool, dry place and where it is under supervision.

Protect terminals before shipping Bag or Tape Each Battery!









- Place each battery into a clear plastic bag. If no bags are available, tape the positive (+) terminal with a non-· Call2Recycle-provided bags conductive tape.
- Produce bags · Clear packing tape Ziploc® bags Clear bags only
 - Electrical tape • Duct tane
 - No masking tape No Scotch® tape



Do not cover

(drop in the box)



call@recycle

REMINDER: Call2Recycle only accepts battery shipments in Call2Recycle boxes or those pre-approved by Call2Recycle

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PREPARE: Know How to Identify DDR Batteries



Lithium-Based Batteries that Show Signs of Damage Such as Swelling, Smoking, Leaking or Overheating.









Do NOT place damaged lithium-based batteries in a collection box or drum. Immediately put them in an absorbent, non-flammable material (sand or cat litter) in a cool, dry area.





CellBlockEX





CellBlockEX

Fire-suppression material. 100% recycled glass granules.

Heat – As glass melts, it pulls heat from fire.
Fuel – The porous surface absorbs electrolytes.

Oxygen – Glass melts to form a silicate coating, cutting off O2.

Class D, combustible metals, lithium-ion battery fires.

Non-Toxic – Glass is inert, and also does not chemically react with lithium fire.

Absorption – Granules absorb vapors.





DDR Kits



Damaged, Defective or Recalled (DDR) Lithium-Ion Battery Management







Medium DDR Li-lon Battery Recycling Pail



Large DDR Li-lon Battery Recycling Pail



CellSafe DDR Li-lon Recycling Kit



CellSafe DDR Li-lon Recycling Kit



55-Gallon DDR Li-lon Battery Drum



www.call2recycle.org/services-solutions/





PROTECT: Safety Solutions







Coming Soon: OneDrum™ Battery Recycling Solution



OneDrum[™] - the One Solution that will make preparing large volumes of batteries more manageable and efficient.

- Allows transportation of large volumes of consumer single-use AND rechargeable batteries in one drum without sorting by chemistry and without individually bagging or taping the battery terminals.
- Infused with CellBlockEX® terminal protection, batteries are protected and cushioned against short circuits, mitigating the risk of thermal events
- Fully satisfies US DOT's requirements (eliminates 49CFR training, special paperwork, or labeling)







Coming Soon: OneDrum™ Battery Recycling Solution



OneDrum: Co-Mingled Battery Recycling Steel Drums With CellBlockEX® (Intended for Mixed Battery Chemistries)



Contents List









UN3480 x1, UN3090 x1, DOT SP 20549 x1



A particle filtered protective mask, eye protection with side shields, protective gloves and general purpose work suit are recommended when pouring or handling fire suppressant.

Step 1: Unpack & prepare



Remove rubberband & black plastic (reuse or recycle if possible). Open a drum and remove all bags of CellBlockEX. Verify that the drum liner is installed in each drum.

Step 2: CellBlockEX laver 1



Pour in a 1-2" base layer of CellBlockEX into the bottom of each drum-approx, a 1/4 bag. Reserve a 1/4 bag of CellBlockEX for a final layer in step 5.

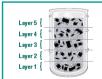
Step 3: Battery layer 1



Place your first layer of batteries on top of the CellBlockEX until the batteries are visible & are no longer submerging into the CellBlockEX.

- IMPORTANT This kit is designed for mixed dry-cell batteries only; shipping a single battery chemistry is not advised.
- ! The following batteries are prohibited from this recycling solution:
- · Wet-cell Ni-Cd and SSLA batteries
- . Damaged, defective or recalled (DDR) lithium-based batteries
- Batteries are limited to 25 lbs (11 kgs) or less gross weight each
- Lithium content not to exceed 25a for a single lithium metal battery
- Lithium Ion watt-hour rating not to exceed
- 300 wh for a single battery

Step 4: Repeat lavering



Pour a new 1-2" layer of CellBlockEX, covering first layer of batteries to sufficiently fill the empty space between the cells or batteries. Repeat layering batteries & CellBlockEX until the drum is nearly full.

Step 5: Final layer & seal



Pour in the reserved 1/4 bag of CellBlockEX. completely covering the final layer of batteries and seal drum. SEE BACK FOR MANUFACTURER'S CLOSURE INSTRUCTIONS

Step 6: Label & secure



Secure all 4 drums tightly to a pallet with shrink wrap & affix the UN3480, UN3090, and DOT SP 20549 labels to the outside of the wrapping on the same side of the pallet.

Step 7: Schedule shipment



Confirm gross weight of each drum is 660 lbs or less. Contact our customer success team at 1-877-723-1297 to schedule your shipment, Once scheduled, print the BOL & place on the same side of the pallet as the labels in step 6.

For questions, contact customer service at 1-877-723-1297 or customerservice@call2recvcle.org

The performance certification of this package requires that it be filled, assembled, and used in full accordance with the instructions berein. The use of substitute components or packing methods, or failure to follow the supplied instructions may result in a package that is not compliant with this certification. Instructions valid until revoked or

superseded. The special permit for transporting mixed batteries is offered through CellBlock FCS' special permit number SP 20549. A copy of the special permit is maintained at www.call2recycle.org/certifications-and-audits.







Awareness - 2021 DC Survey



Who is recycling?

31% of residents recycled single-use batteries 38% of residents recycle rechargeable batteries

Why aren't they recycling?

39% said it's easier to throw batteries in the trash 34% didn't know where to recycle batteries 28% didn't know if batteries could be recycled

Where are they recycling?

Recycling Depot 38%
Work 29%
Retailer 28%
Curbside 26%





Accessibility - Call2Recycle DC Collection Sites



Goal for Public Sites = 9 sites x 8 Wards = 72 total

Current Public Sites = 9 total Missing Wards 4, 7, and 8

Current Private Sites = 23

Diversity, Equity, and Inclusion





Prospecting Collection Sites in 2022



1000+ potential sites identified by Ward, including large retail, small retail, universities, hospitals, office, government, libraries, and others.

Covid-19 and remote working have changed the collection site patterns

Conversations have begun DC agencies







Battery Strategy

Battery Strategic Planning

Battery Program
Budgeting
Facility Layout
Training
Safety Products
Outreach

Future Proofing









thank you!

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